



28153
Clear Epoxy Gloss Sealer
 Section No. 18A IMA - 715

Type	Sheen	Spread Rate	Recommended Application	Thinner	Clean Up	DRY TIME		
						Tack Free	Re-coat	Cure
Epoxy Ester	Gloss	Up to 400 sq. ft. per Gallon	Conventional or Airless Spray	Xylol	Xylol	15 Minutes	1 Hours	7 Days
PRODUCT NAME: 28153 CLEAR EPOXY GLOSS SEALER		Clear Gloss Epoxy Sealer for use on metal surfaces. This single component epoxy has good corrosion and chemical resistance.						
WHERE TO USE:		Can be used on any properly prepared interior or exterior metal surfaces. Designed for both air dry and baking maintenance and industrial finishes.						
SURFACE PREPARATION:		All surfaces should be cleaned and free of contaminants. Do not apply directly over chalky surfaces. Glossy surfaces must be de-glossed by abrasion or liquid de-glosser. Surface areas are to be "completely dry." Do a test patch area to determine if lifting of the old film is apparent. If lifting or wrinkling occurs, use a proper sandwich primer.						
APPLICATION:		<p>Brush: China Bristle filament. Material not designed for brushing, small touch up only.</p> <p>Roller: Not recommended for roller application.</p> <p>Airless Spray: Tip size and atomization pressure will vary with the type of equipment, viscosity and temperature. An orifice size of .011 to .013 will provide the most satisfactory spray patters, dependent upon the surface texture.</p> <p>Best results are most likely attained by using quality equipment.</p>						
NOTE: Formulated without mercury or lead.								

RESIN TYPE:	Epoxy Ester
SOLIDS:	29% Weight 24% Volume
WEIGHTS PER GALLON:	7.5 lbs. per gallon
VOC / VOS STATEMENT	5.3 Pounds per gallon 639 Grams per liter
RECOMMENDED FILM THICKNESS	3.0 MILS Wet 1.5 Mils Dry
CONTAINER AVAILABILITY:	Five Gallon
CAUTIONS:	KEEP OUT OF THE REACH OF CHILDREN. Do not take internally. Close container after each use. Flammable! Above 53 degrees (tag closed cup)
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